

Clearwater Spas.com
relax | refresh | renew

Designed,
Engineered and
Made in the U.S.A.

Washington | Established, 1976



RTB insulation – reflective thermal barrier



The spa industry's most energy efficient insulation system.

Cabinet walls, door panels, floor system.



Double-sided foil reflects and recycles heat keeping the inside cabinet warm and dry.



Removable door panels allow for quick servicing that saves time and cost.



Our EPS rigid foam panels feature a non-toxic additive that deters insects, bees, wasps, mice and rats.

CLEARWATER
EXCLUSIVE

20^{YEAR}
Structural
Warranty



Energy Efficient



Certified



Recycling Program

Clearwater Spas.com
relax | refresh | renew

RIM cabinets – lasting beauty & durability



**Strongest.
Longest lasting.
20-year warranty.**

The beauty of our RIM cabinets is everlasting.
The durability is the strongest in the industry.
Available in gray, brown and espresso.



**Award winning RIM cabinet,
"Innovation of the Year".**

Interlocking RIM (reaction injection molding) was developed with the Bayer Science Corporation.



Strongest cabinet system.

Tested tuff. We placed the weight of an SUV on top of a corner piece without any damage to the cabinet.



Paintable RIM cabinets.

You can paint over our standard cabinet colors if you prefer to match the shade of your house or trim color.

**CLEARWATER
EXCLUSIVE**

20 YEAR
Structural
Warranty



Energy Efficient



Certified

Clearwater Spas.com
relax | refresh | renew

DuraTech™ cabinets – low maintenance

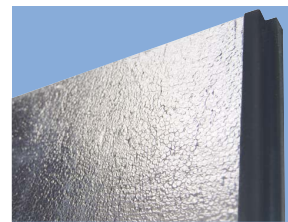


Ultra-high style. Easy to maintain.

Available in black, charcoal and brown.



Interlocking synthetic panels will not fade and can be washed with soapy water to keep them free of dust and grime.



Energy efficient RTB insulation reflects and recycles heat within the cabinet keeping it warm and dry.

CLEARWATER
FEATURE

20 YEAR
Structural
Warranty

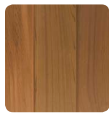


Clearwater Spas.com
relax | refresh | renew

Cedar cabinet – natural, aromatic, lasting

Beautiful, western red cedar cabinets.

From British Columbia, Canada. Certified to the Sustainable Forest Management System (SFM) and the Canadian Standards Association (CSA).



Natural
stain finish



Driftwood
stain finish



Distinctive and naturally stylish.

Hand crafted cedar cabinets bring a traditional look of distinction. They boast rich tones and are ideal for holding a wide range of stains and finishes.

Stable and straight.

Our cedar is the highest quality grade and is free of knots. It has twice the stability of most other conifers. Resists warping, twisting and rot.

Durable and long lasting.

Contains extractives that are toxic to decay causing fungi. Holds up to harsh weather conditions. Cedar has a strong, aromatic natural scent of the outdoors.

Termite, insect and rot resistant.

Cedar has naturally occurring preservatives that give it a built-in resistance to termites, insects, moisture and decay.

Natural thermal insulation and sound control.

Outperforms other softwoods and provides an additional layer of insulation properties. Noise and other sounds are greatly reduced.

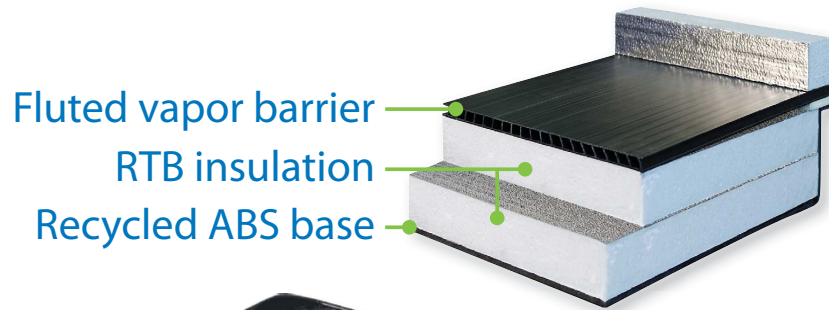
**CLEARWATER
EXCLUSIVE**



Canadian
Sustainable
Forest
Management
Supporting CSA 2809 – Canada's SFM Standard

Clearwater Spas.com
relax | refresh | renew

Insulated Durafloor™ base system



Best spa base in the industry.

Fully insulated. Waterproof. A Clearwater exclusive.



Base is silicone sealed and screw bonded to our cabinets. Base raises spa off the ground to further protect it from the elements.



Our Durafloor™ 100% recycled ABS base is vacuum formed from a single sheet for durability, strength and a watertight seal.

**CLEARWATER
EXCLUSIVE**

20 YEAR
Structural
Warranty



Clearwater Spas.com
relax | refresh | renew

PVC column support system



Our column supports carry the load, resulting in a frame free system.

Strength.

Our PVC columns support over 10,000 pounds (5 tons).

Durability.

Our PVC columns will not rot, mold, rust or let you down.

Anti pest.

Our PVC columns do not attract rodents, bees, wasps or insects.

Best warranty.

Our 20-year structural warranty is the best in the industry.

Note: column support spa configurations vary.



Clearwater Spas.com
relax | refresh | renew

Acrylic shell – EcoSpray™ spa shell system

EcoSpray™ with
expanded steel
support in heavy
traffic areas

ABS sheet

Acrylic shell



Strongest. Eco-friendly. Triple-layered spa shells.

Industry leading spa shell strength. Backed by a 20-year warranty.



Twice the strength.

Our ABS sheet + the acrylic shell is twice as strong as competitors only using an acrylic sheet.



V.O.C.-free. | Clean air factory.

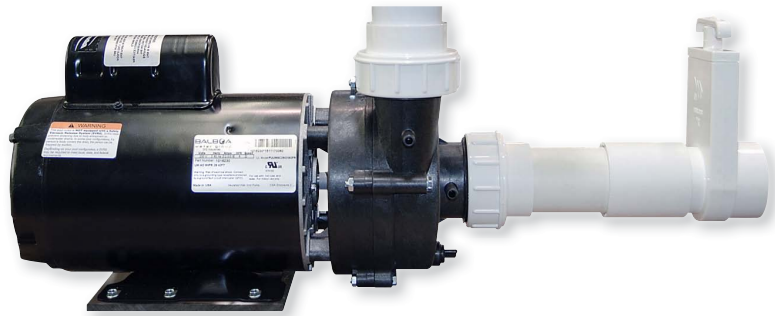
Our EcoSpray™ shell strengthening material does not produce any volatile organic compounds (V.O.C.'s) or air pollutants.

CLEARWATER
EXCLUSIVE



Clearwater Spas.com
relax | refresh | renew

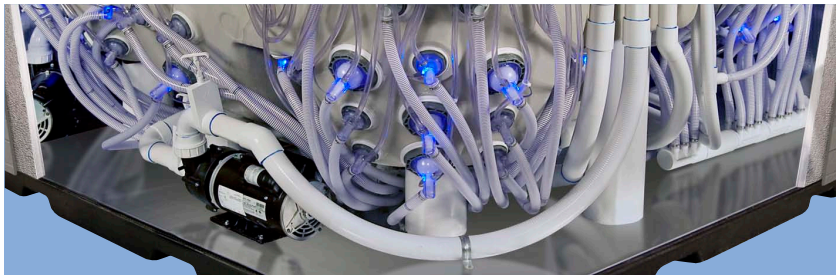
Whisper flow plumbing – quiet



Hydrotherapy massage perfection.

Efficient, powerful and quiet water flow.

- Powerful, 56-frame therapy pumps are secured to motor mount plates for stability.
- Water shut-off valves for easy pump servicing, eliminate the need to drain the spa water.



- Sweeping 90° & 45° elbows = fast water flow.
- Manifold plumbing = water flow balancing.
- Powerful pool duty pumps = best therapy.

Quiet, 24-hour circulation pump filters 30 gallons of spa water per minute through filters for clean spa water.

Stainless steel clamps are pneumatically compressed to water tight calibrations.

Individual raised motor mounts, then reinforced with RTB insulation and motor mount plates for stability.

Note: spa configurations vary.



Clearwater Spas.com
relax | refresh | renew

Dual Defense Filtration System™



100% self-cleaning water system.

Dual pumps and dual filters provide twice the cleaning power. Our DDFS™ cleans the entire body of water, surface to floor, circulating more than 50,000 gallons of water per day!

Note: diagram is for illustration purposes only.

**CLEARWATER
EXCLUSIVE**

20 YEAR
Structural
Warranty

5 YEAR
Equipment
Warranty

MADE IN
THE USA

Manufacturing

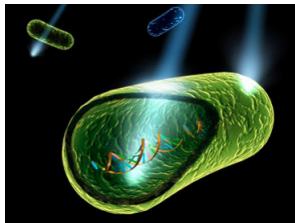
Clean Water

Clearwater Spas.com
relax | refresh | renew

Dual Defense Purification System™

CleanLight™ UVC + ozone water purity.

Our DDPS™ purifies spa water naturally using light and energetic oxygen. This system helps destroy bacteria, viruses, algae, yeasts, unused oxidizers and other contaminants.



UVC light kills the micro-organisms.

UVC refers to the ultraviolet light with wavelengths between 200 – 280 nanometers (nm). Light in the UVC wavelength can be used for disinfecting water and destroying harmful micro-organisms.



Ozone oxidizes (eliminates) the micro-organisms.

Ozone, sometimes referred to as energetic oxygen, is a powerful oxidizer of contaminants in water. Ozone greatly reduces the need for high chemical doses, helps destroy bacteria and reduces cost.

Our **Dual Defense Filtration System™ (DDPS™)** picks up from there and ensures more than 50,000 gallons of water per day are moved quickly through **two pumps*** and filtered through **two polyester filters***.

* Available on spas with two filters.

**CLEARWATER
EXCLUSIVE**

20 YEAR
Structural
Warranty

5 YEAR
Equipment
Warranty



Manufacturing



Clean Water

Clearwater Spas.com
relax | refresh | renew

Adjustable jets – customize your therapy



Jet massage therapy puts you in control.

Fully adjustable. Interchangeable with same sizes.



Jet styles for:

- Resort Series
- Beachcraft Series



Jet styles for:

- Northwest Series
- Evergreen Series



2" ClearFlow™ Directional Micro Jet

Focuses therapy on the legs, arms, wrist and hand areas.

3" ClearFlow™ Directional Flow Jet

Focuses therapy on the neck, shoulders and hip areas.

5" ClearFlow™ Directional Flow Jet

Targets larger muscle areas on the back and feet.

3" & 5" ClearFlow™ Spinner Jet

Spinning action targets the back area and creates a "kneading effect" massage.

3" & 5" ClearFlow™ Spinner Jet

Spinning action targets the back area and creates a "kneading effect" massage.

5" ClearFlow™ Tri-Swirl & Master Jet

The tri-swirl (top) and master jet (below) focus on the back area.

5" & 7" ClearFlow™ Foot Jet

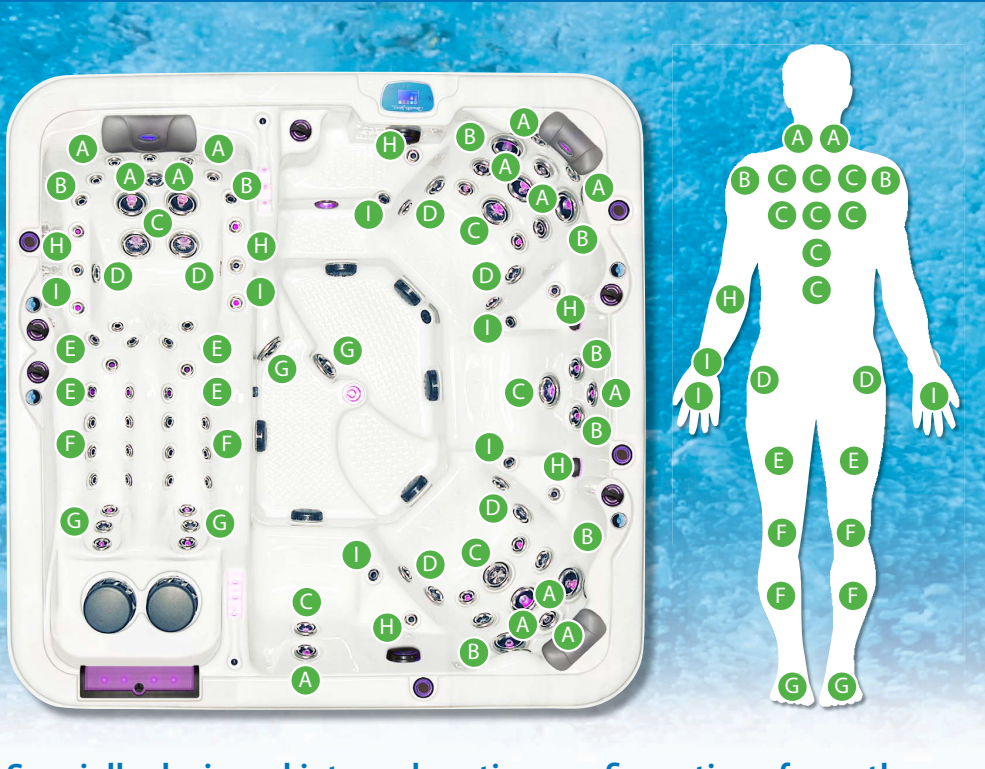
The power flow (top) and master massage (below) target the feet.

Note: jet styles, designs, actions and location may change without notice.



Clearwater Spas.com
relax | refresh | renew

Massage hydrotherapy – world's best

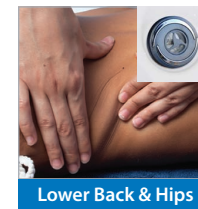
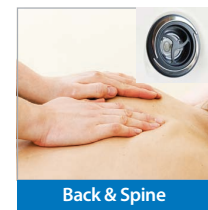
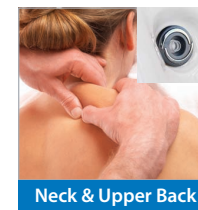


Specially designed jets and seating configurations focus the massage therapy to target specific areas of the body. This helps to reproduce professional massage techniques such as:

- Deep tissue massage
- Shiatsu massage
- Reflexology
- Swedish massage
- Thai massage
- Physical therapy

Our massage jets have you covered.

Interchangeable. Adjustable. Powerful.
More hydrotherapy jets. Better Massage!



**CLEARWATER
EXCLUSIVE**

20 YEAR
Structural
Warranty

5 YEAR
Equipment
Warranty



Clearwater Spas.com
relax | refresh | renew

The most comfortable spas

Sculptured to ergonomic perfection.

Hand crafted molds are designed by artisans and engineers to fit and support your every contour.



CLEARWATER
EXCLUSIVE

20 YEAR
Structural
Warranty







Clearwater Spas.com
relax | refresh | renew

Resort Series – relax in luxury

The ultimate spa series in luxury.

Enjoy the many exclusive and luxurious features with Clearwater Spas Resort Series. We take pride in building quality spas since 1976 and providing the best warranty in the industry.

ORLANDO	MONACO	CABO	RIO
			
6-Person 107-Jets 92.5" x 92.5" x 39.5" (235 x 235 x 100.3 cm)	6-Person 98-Jets 92.5" x 92.5" x 39.5" (235 x 235 x 100.3 cm)	5-Person 91-Jets 84" x 84" x 34" (213 x 213 x 86 cm)	4-Person 67-Jets 84" x 84" x 34" (213 x 213 x 86 cm)
540 gallons (2044 liters) 150/sf filter area Weight empty 1100 lbs. (499 kilograms)	440 gallons (1665 liters) 150/sf filter area Weight empty 1100 lbs. (499 kilograms)	330 gallons (1249 liters) 150/sf filter area Weight empty 800 lbs. (363 kilograms)	300 gallons (1136 liters) 150/sf filter area Weight empty 700 lbs. (318 kilograms)
Pumps: 4 – 5.0 hp / 1 – circ. (U.S./Canada) 4 – therapy / 1 – circ. (Europe)	Pumps: 2 – 5.0 hp & 2 – 3.0 hp / 1 – circ. (U.S./Canada) 4 – therapy / 1 – circ. (Europe)	Pumps: 2 – 5.0 hp & 2 – 3.0 hp / 1 – circ. (U.S./Canada) 4 – therapy / 1 – circ. (Europe)	Pumps: 2 – 5.0 hp & 2 – 3.0 hp / 1 – circ. (U.S./Canada) 4 – therapy / 1 – circ. (Europe)

STEP UP to the Resort Series and experience more powerful jet therapy, features and luxury.



More pump motors for powerful jet hydrotherapy.



Upgraded waterfall features.



Increased number of hydrotherapy jets for maximum therapy.



Upgraded topside digital touchscreen control panel.



Four auxiliary control buttons to operate jet therapy.



Dual foot therapy water flow control valves.



Unparalleled spa ergonomic seating molds and layouts.

**CLEARWATER
EXCLUSIVE**







Clearwater Spas.com
relax | refresh | renew

Beachcraft Series – relax in luxury

The best of luxury and therapy.

Enjoy the many exclusive and luxurious features with Clearwater Spas Beachcraft Series. We take pride in building quality spas since 1976 and providing the best warranty in the industry.

PEARL ISLAND	TRADITION	ST. ANDREW	MYRTLE BEACH
			
5-Person 66-Jets 92.5" x 92.5" x 39.5" (235 x 235 x 100.3 cm)	7-Person 67-Jets 92.5" x 92.5" x 39.5" (235 x 235 x 100.3 cm)	5-Person 66-Jets 84" x 84" x 34" (213 x 213 x 86 cm)	6-Person 62-Jets 84" x 84" x 34" (213 x 213 x 86 cm)
430 gallons (1628 liters) 150/sf filter area Weight empty 900 lbs. (408 kilograms)	460 gallons (1741 liters) 150/sf filter area Weight empty 900 lbs. (4908 kilograms)	330 gallons (1249 liters) 150/sf filter area Weight empty 700 lbs. (318 kilograms)	350 gallons (1325 liters) 150/sf filter area Weight empty 700 lbs. (318 kilograms)
Pumps: 3 – 5.0 hp / 1 – circ. (U.S./Canada) 3 – therapy / 1 – circ. (Europe)	Pumps: 3 – 5.0 hp / 1 – circ. (U.S./Canada) 3 – therapy / 1 – circ. (Europe)	Pumps: 3 – 5.0 hp / 1 – circ. (U.S./Canada) 3 – therapy / 1 – circ. (Europe)	Pumps: 3 – 5.0 hp / 1 – circ. (U.S./Canada) 3 – therapy / 1 – circ. (Europe)

STEP UP to the Beachcraft Series and experience more powerful jet therapy, features and luxury.

	Larger 56-frame pump motors for powerful jet hydrotherapy.		Upgraded jet style to Halo design.
	Increased number of hydrotherapy jets for maximum therapy.		Neck jet control valves.
	Upgraded topside digital touchscreen control panel.		Added water feature for enhanced esthetics.
	Upgraded to deluxe LED multi-colored lighting package.		Added bistro table with LED lit table leg.
	Dual foot therapy water flow control valves.		UVC Purity – Dual Defense Purification System (DDPS).
	Added foot blaster therapy jet.		Upgraded RIM system cabinet.

**CLEARWATER
EXCLUSIVE**







Clearwater Spas.com
relax | refresh | renew

Northwest Series – relax in style

Great value and therapy.

Enjoy the exclusive and unique features with Clearwater Spas Northwest Series. We take pride in building quality spas since 1976 and providing the best warranty in the industry.

BROADMOOR	CONCORDIA	LIBERTY LAKE	FAIRVIEW
			
6-Person 51-Jets 92.5" x 92.5" x 39.5" (235 x 235 x 100.3 cm)	7-Person 51-Jets 92.5" x 92.5" x 39.5" (235 x 235 x 100.3 cm)	5-Person 51-Jets 84" x 84" x 34" (213 x 213 x 86 cm)	6-Person 51-Jets 84" x 84" x 34" (213 x 213 x 86 cm)
460 gallons (1741 liters) 100/sf filter area Weight empty 750 lbs. (340 kilograms)	480 gallons (1817 liters) 100/sf filter area Weight empty 750 lbs. (340 kilograms)	330 gallons (1249 liters) 100/sf filter area Weight empty 600 lbs. (272 kilograms)	350 gallons (1325 liters) 100/sf filter area Weight empty 600 lbs. (272 kilograms)
Pumps: 2 – 3.0 & 1 – 5.0 hp / 1 – circ. (U.S./Canada) 2 – therapy / 1 – circ. (Europe)	Pumps: 2 – 3.0 & 1 – 5.0 hp / 1 – circ. (U.S./Canada) 2 – therapy / 1 – circ. (Europe)	Pumps: 2 – 3.0 & 1 – 5.0 hp / 1 – circ. (U.S./Canada) 2 – therapy / 1 – circ. (Europe)	Pumps: 2 – 3.0 & 1 – 5.0 hp / 1 – circ. (U.S./Canada) 2 – therapy / 1 – circ. (Europe)

STEP UP to the Northwest Series and experience more powerful jet therapy, features and luxury.

	Additional pumps. 2 – 3.0 hp and 1 – 5.0 hp therapy pumps.		Upgraded LED lighting package.
	Increased number of hydrotherapy jets for maximum therapy.		Upgraded Dual Defense Filtration System™ and upgraded filter cover.
	Upgraded topside digital touch pad control panel with extra pump button.		Added pillows for comfort.
	Ungraded spa ergonomic seating molds and layouts.		Exclusive beverage holder corner can also hold a tray with your favorite snacks.
	Foot therapy water flow control valve.		LED cup coasters to hold your favorite beverage.
	Added foot master massage therapy jet with 14 flow nozzles.		Upgraded LED waterfall.

**CLEARWATER
EXCLUSIVE**



Clearwater Spas.com
relax | refresh | renew

Evergreen Series – relax, refresh, renew

Value and therapy.

Clearwater Spas Evergreen Series offers great value and versatile size configurations. We take pride in building quality spas since 1976 and providing the best warranty in the industry.

START WITH the Evergreen Series and enjoy hydrotherapy with your family and friends.



Two powerful hydrotherapy pumps.







Waterfall handle bar is fully adjustable.



Classic LED lighting package.



DuraTech™ cabinets has the beauty of wood without all the maintenance.

ES93L	ES93N	ES84L	ES84N	ES76L	ES76N	ES76CC	ES76R
							
7-Person 40-Jets 92.5" x 92.5" x 39.5" (235 x 235 x 100.3 cm)	8-Person 40-Jets 92.5" x 92.5" x 39.5" (235 x 235 x 100.3 cm)	5-Person 40-Jets 84" x 84" x 34" (213 x 213 x 86 cm)	6-Person 40-Jets 84" x 84" x 34" (213 x 213 x 86 cm)	5-Person 40-Jets 76" x 76" x 34" (193 x 193 x 86 cm)	6-Person 40-Jets 76" x 76" x 34" (193 x 193 x 86 cm)	4-Person 40-Jets 76" x 76" x 40" x 34" (193x193x101.6x86 cm)	3-Person 40-Jets 76" x 53" x 34" (193 x 135 x 86 cm)
430 gallons (1628 liters) 50/sf filter area Weight empty 750 lbs (340 kilograms)	450 gallons (1703 liters) 50/sf filter area Weight empty 750 lbs (340 kilograms)	320 gallons (1211 liters) 50/sf filter area Weight empty 500 lbs (227 kilograms)	340 gallons (1287 liters) 50/sf filter area Weight empty 500 lbs (227 kilograms)	260 gallons (984 liters) 50/sf filter area Weight empty 420 lbs. (191 kilograms)	300 gallons (1136 liters) 50/sf filter area Weight empty 420 lbs (191 kilograms)	220 gallons (833 liters) 50/sf filter area Weight empty 410 lbs (186 kilograms)	180 gallons (681 liters) 50/sf filter area Weight empty 360 lbs (163 kilograms)
Pumps: 2 – 5.0 hp / 1 – circ. (North America) 2 – therapy / 1 – circ. (Europe)	Pumps: 2 – 5.0 hp / 1 – circ. (North America) 2 – therapy / 1 – circ. (Europe)	Pumps: 2 – 3.0 hp / 1 – circ. (North America) 2 – therapy / 1 – circ. (Europe)	Pumps: 2 – 3.0 hp / 1 – circ. (North America) 2 – therapy / 1 – circ. (Europe)	Pumps: 2 – 3.0 hp / 1 – circ. (North America) 2 – therapy / 1 – circ. (Europe)	Pumps: 2 – 3.0 hp / 1 – circ. (North America) 2 – therapy / 1 – circ. (Europe)	Pumps: 2 – 3.0 hp / 1 – circ. (North America) 2 – therapy / 1 – circ. (Europe)	Pumps: 2 – 3.0 hp / 1 – circ. (North America) 2 – therapy / 1 – circ. (Europe)
				Also available in: 25-Jets 1 – therapy pump / 1 – circ. 110 volt cord	Also available in: 25-Jets 1 – therapy pump / 1 – circ. 110 volt cord	Also available in: 25-Jets 1 – therapy pump / 1 – circ. 110 volt cord	Also available in: 25-Jets 1 – therapy pump / 1 – circ. 110 volt cord

**CLEARWATER
EXCLUSIVE**



Clearwater Spas.com
relax | refresh | renew

Industry's best hot tub warranty

(North America*)



Structural warranty includes the shell, pillar supports, floor system and cabinet.



Equipment warranty includes the plumbing parts and operating equipment.

We are proud to provide the best hot tub warranty around.

Compare for yourself and you will see we back the best hot tubs with the best warranty.

(Europe warranty*: 10 year structural / 3 year equipment)

* Exclusions. We provide a one year warranty on the following items: cedar cabinets (does not include the surface color stain finish from fading), fuses, light bulbs, LED lighting, spa pillows, filter cartridges, ozonators, UVC system, salt system, music/audio/media system, Bluetooth system, speakers, subwoofer, Wi-Fi System, MicroSilk, Power-In-Motion Package. See spa manual or go to clearwaterspas.com for complete warranty details and more information.



Celebrating over 40 years of quality manufacturing!
Established, 1976.

Clearwater Spas.com
relax | refresh | renew

Best practice manufacturing



Clean Water

Natural water
filtration and
purification
solutions



Certified

Exceeds the
standards of the
California Energy
Commission



Energy Efficient

RTB insulation
saves energy,
costs, recycles
and reflects heat



Manufacturing

Strict 5S initiative
for efficiency and
effectiveness: sort,
straighten, shine,
standardize, sustain



Clean Air

V.O.C.-free
styrene-free
clean air
EcoSpray™
shell system



Experience
the Difference

Clearwater Spas.com
relax | refresh | renew